



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3536-25
Job Sheet 170149



Part No: D3536-25

Job Qty: 25 ea

Part Name: Gasket Center



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Hawker Pacific Pty Ltd (CHAWK02)

Locked Bag 2067 Wetherill Park, NSW, 1851 Australia ph:011 61 2 9708 8551

Note: DWG REV A IPP Rev:A New Issue 07-02-14 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea	1/25/18	1/25/18	0.00	0.00	Start Up Waterjet		SC 8/01/18
100	Waterjet	25 pcs	1/26/18	1/26/18	0.02	1.03	Waterjet1		SC 8/01/18
110	QC	25 pcs	1/26/18	1/26/18	0.00	0.00	QC2 Waterjet-2		SC 8/01/18
120	QC	25 pcs	1/26/18	1/26/18	0.00	0.00	QC8-2		2-89
130	Packaging	25 pcs	1/26/18	1/26/18	0.00	0.00	Packaging3	51184 SRL	JAN 17 2018
140	QC21-SA	25 Ea	1/26/18	1/26/18	0.00	0.00	QC21		DAS 21 JAN 17 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MNEO60S.063 FM138133	15 16	91	0	0

Part Specifications

Specifications could not be found.

Plex 1/10/18 4:01 PM dart.poulin.mario

DART
AEROSPACE
S031897

Dart Aerospace Ltd.

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Gasket Center

PART NO: D3536 – 25

Original Serial #: S031897

Revision:

Operation: Start up Operation 01/12/18

Change No:

Job No: 170149

DART AEROSPACE LTD		Work Order:	170149
Description: Gasket		Part Number:	D3536-25
Inspection Dwg: D3536 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
21.80	+/-0.030	21.80	1		VRC-02	
16.35	+/-0.030	16.35	1		Tape	
10.90	+/-0.030	10.90	1			
5.45	+/-0.030	5.45	1			
6.00	+/-0.030	6.00	1			
6.75	+/-0.030	6.75	1			
12.75	+/-0.030	12.75	1			
1.89	+/-0.030	1.89	1			
0.30	+/-0.030	0.302	1			
0.30	+/-0.030	0.303	1			
Ø0.19	+0.005/-0.001	Ø 0.191	1			

Measured by:	SL	Audited by:		Prototype Approval:	N/A
Date:	18/01/12	Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.06.13	New Issue	KJ/JLM	JE